



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-045
Job Sheet 167036-H



Part No: D4634-045 **Job Qty:** 1 pcs
Part Name: Aft, Center Ceiling Panel Assembly

Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 10/23/17 **Job Tracking No:**
Due Date: 11/17/17 **Created By:** Mario Poulin
Type: SOLD **Description:**
Customer: Era Helicopters LLC (CERAH01)
PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	D.M.L 17-12-21
100	Small Fab	1 pcs		11/16/17	0.00	0.00	Small Fab	D.M.L 17-12-21
110	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	D.M.L 17-12-21
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	D 17-12-21
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	D.M.L - 17-12-21
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 110 - ***BEFORE INTALLING D4728-055, APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGHT OF PART
Descriptions: ON EANCH SIDE OF LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH : _____ 1-
Assemble as per Dwg D4634-045 2- install No Smoking & seat belt symbols 3- Install led lights 4- Install Air valves
5-Install Wiring Harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	2351-20-27-C3C 5023100	1	38	0	0
	50-009-2 5023099	1	47	0	0
	- D4634-145	1	0	0	0
	D4646-1 5023098	2	25	0	0
	D4652-3 5023097	2	0	0	0
	D4652-5 502396	2	11	0	0
	D4728-049 5023095	1	12	0	0
	- D4728-055 5025635	1	6	0	0
	PLT1.5M-M 5023094	10	2,578	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S026307

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CANADA

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Aft, Center Ceiling Panel Assembly

PART NO: D4634 - 045

Revision:

Operation: Packaging

Change No:

Mfg Date: 12/21/17

Job No: 167036 - H